## DC

Tighten Ball End Set Screw Properly (see right picture) 36 IN.LB.

Clean ALL debris from seat and back (where insert is mounted) when changing inserts

Inspect tooling for damage after any mishap Call with any tooling maintenance questions

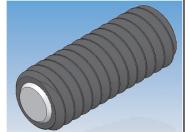
# <u>DON'T</u>

Tighten Ball End Set Screw On Round (see right)

Change inserts without cleaning tool

Run damaged tooling

Disregard standard safety precautions



iverside

**Properly Configured Screw** 

800-430-8498



Improperly Configured
Screw With Round End

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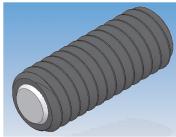
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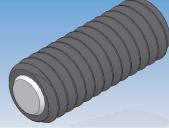
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